



SAF 125 N

TDS

Vanishing lubricant for forming and blanking

SAF 125 N based on synthetic and vegetable renewable polymers. Specialty designed for use in forming areas and high speed operations of ferrous and non-ferrous materials. SAF 125 N uses latest polymer technology from renewable resources.

Lack of oil residues saves cost in ongoing cleaning and packing process.

Can be applied by spraying, dipping, brushing, or roller coating method.

STEEL	STAINLESS STEEL	GALVANIZED STEEL	ALUMINIUM	TITANIUM	INCONEL
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- Oil-free
- Absent of chlorine and sulphur
- Sprayable
- MQL
- VOC-free
- Increases effectivity
- Prolongs durability and tool life
- Thin to none residue
- Non-toxic and biodegradable

APPLICATION

Stamping, blanking, drawing, rolling

MEASURE

The product is not specified as hazardous waste or pollutant of the environment/water. It is biodegradable. Follow local governmental rules and regulations for waste treatment. The product is not miscible with acids, alkalis or solvents. Devices can be painted with epoxy paint or other coatings injurious surfaces.

STORAGE

Product should be stored under cover in clean, dry conditions and protected from frost. Indoors. Recommended storage temperature ideally between 5°C and 30°C. A shelf life of twenty four months can be anticipated.

TECHNICAL DATA

Appearance	Green/Blue
pH	8.3 - 8.5
Specific Gravity	1.01-1.03
Viscosity [ISO]	4 cSt (4mPa*s at 40°C)
Boiling Point	Not specified
Flash Point	N/A
Residuum	Thin to none dry fillm
Storage Methods	Ideal temperature 5 - 30 °
Tooling Clean-up	Water or alkaline cleaner
Guarantee	If there is a problem, ask your representative for consultation, if necessary refund or replacment of the defective product.
Code	BBL-SAF-125N